

ACOUSTICAL TEST REPORT

REPORT #:	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
For:	Client name
TEST:	Biot characterization of sound absorbing materials
STANDARD:	ASTM E1050-12 / ASTM E2611-09
ON:	Material identification
DATE:	YYYY/MM/DD
BY:	Project manager
VERIFIED BY:	Quality control manager

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DESCRIPTION OF THE SPECIMENS

Material Type: Material sample and size provided by client: Reference material thickness: Type of cutting for test specimens: Test specimens used for this report:	 fibrous material with thin geotextile on one side 3 samples of 30 cm x 30cm 7.9 mm Die cutter ⊠ Small (S), 4 x (29-mm diameter) ⊠ Medium (M), 4 x (44.44-mm diameter) ⊠ Large (L), 3 x (100-mm diameter) □ Oberst beam (O), 3 x (249.7 mm (L) × 14.9 mm (W) × 8 mm (T)
Visual inspection:	No defects are observed in the specimens. Both faces seem to be identical.
Remark #1:	Notation of specimen is Xij, where X relates to the size of specimen S(small), M(medium), L(large) or O(rectangular Oberst beam), letter i is the specimen number, and letter j is the material sample number. For instance, specimen #1 of medium (M) diameter taken from material sample 1 reads M11. In this report, only use the letter I will be used.
Remark #2:	The material has a geotextile layer on one side (Figure 3).



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Figure 1 – Sample provided by the client.

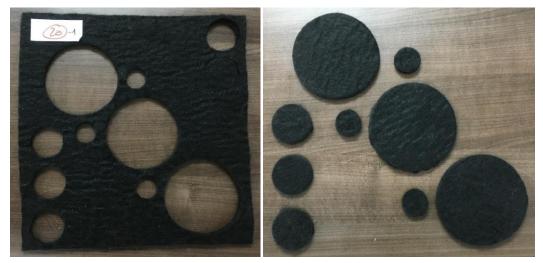


Figure 2 – Circular specimens obtained by mechanical circular cutting.

THE RESULTS REPORTED IN THIS REPORT APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR MEASUREMENT. NO RESPONSIBILITY IS ASSUMED FOR PERFORMANCE OF ANY OTHER SPECIMEN.



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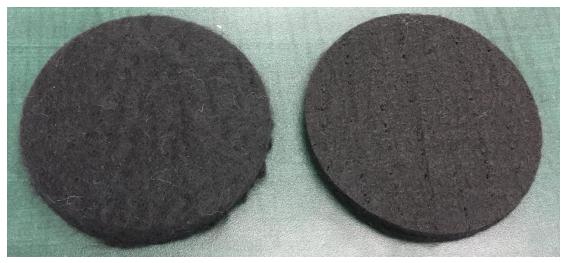


Figure 3 – Fibrous side (left) and geotextile side (right) of the material.



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CHARACTERIZATION RESULTS

Description of material properties: Description of characterization methods:	See <u>References and Links</u> See <u>References and Links</u>
Remark #1:	The material properties characterized are those used by the Johnson-Champoux-Allard-Biot (JCA-Biot) model.
Remark #2:	Sound absorption measurements are made with the fibrous side oriented to the sound waves.
Remark #3:	Mechanical parameters are obtained with a static compression of 1.7 %.
Remark #4:	Discrepancy between experimental and simulated data for mechanical resonance in transmission loss graph comes from the mounting condition in the impedance. Petroleum jelly was used to seal the material the tube and simulation does not consider this part.



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Table I – Characterized Equivalent Fluid Parameters and Elastic Parameters for Acoustic Models [8].

	Material properties	Specimens tested	Mean value	Standard deviation	Test method		
h	Thickness (mm)	L11 L12 L13 M11 M12 M13	ххх	ххх	Caliper		
		S11 S12 S13 L11 L12 L13					
ρ	Bulk density (kg/m ³) ^a	M11 M12 M13 S11 S12 S13	XXX	XXX	Porosity/density meter [3]		
ф	Open porosity (-) ^a	L11 L12 L13 M11 M12 M13 S11 S12 S13	ххх	XXX XXX Porosity/der			
σ	Airflow resistivity at 0.5 mm/s (Ns/m ⁴) ^b	L11 L12 L13	XXX	ХХХ	Airflow Resistivity meter [4]		
α_{∞}	Tortuosity (-)	L11 L12 L13	xxx	xxx	Tortuosity meter [8.b]		
^	Viscous characteristic length (µm)	M11 M12 M13	xxx	xxx	Foam-X [6]		
^'	Thermal characteristic length (μ m)	M11 M12 M13	xxx	xxx	Foam-X [6]		
Е	Young's modulus (kPa)	S11 S12 S13 M11 M12 M13	XXX	XXX	QMA-X [5]		
ν	Poisson's ratio	S11 S12 S13 M11 M12 M13	ХХХ	ХХХ	QMA-X [5] and Fiber Assumption [8.b]		
η	Loss factor (%)	S11 S12 S13 M11 M12 M13	ХХХ	ХХХ	QMA-X [5]		

^a Measurements with a balance readability of 0.01g and micrometer readability of 0.01 mm

^b Equivalence: 1 Ns/m⁴ = 1 MKS rayls/m



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44.44 MM DIAMETER - NORMAL INCIDENCE ACOUSTICAL TUBE MEASUREMENTS AND VALIDATION

Name of test method: Standard: System:	Impedance / transmission tube method ASTM E1050-12 and E2611-09 [7] 44.44 mm Mecanum impedance/transmission tube suite
Excel file containing tube results: Tested specimens:	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
Description of Excel result file (see Figure 4):	 Results for specimen Xij is in Sheet Xij Room conditions during test are T0, P0, HR Air properties during test are Z0 and rho Backing conditions are hard wall or air cavity. Thickness of specimen is Thick.
Mounting conditions:	Petroleum jelly was used to avoid peripheral leak.
Method used:	3 microphones and two-load method [7]
Graphical results:	See Figure 5

	Α	В	С	D	E	F	G	н	1	J	K	L	М	N	0	Р	Q	
1	%Sample	L11																
2	%то	21.3	°C	- tempera	ture													
3	%P0	100100	Pa	- static pre	essure													
4	%HR	30	%	- relative	humidity													
5	%Z0	406.975	Pa*s/m	- characte	ristic impe	dance of a	ir											
6	%rho0	1.181241	kg/m3	- density of	ofair													
7	%Cav1	49.8	mm	- depth of	depth of air cavity backing in the case of air cavity backing													
8	%Cav2	101.2	mm	- depth of	air cavity b	backing in t	the case of	air cavity	backing									
9	%Thick.	101.4	mm	- thicknes	s of sample	2												
10	%hw stan	ds for hard	d wall back	ing (but no	t glue on h	nard backin	g)											
11	%f	nsac0	Re(R0)	Im(R0)	Re(Zs0/Z0	Im(Zs0/Z0	nsac1	Re(R1)	Im(R1)	Re(Zs1/Z0	Im(Zs1/Z0	nsac2	Re(R2)	Im(R2)	Re(Zs2/Z0	Im(Zs2/Z0	nstl	Re(
12	68.75	0.092246	0.87053	-0.38721	0.553386	-4.64577	0.169677	0.793926	-0.44722	0.699785	-3.68885	0.288681	0.705734	-0.4618	0.962748	-3.08019	6.188739	1.0
13	70.3125	0.105286	0.863173	-0.38684	0.625332	-4.59519	0.178238	0.786801	-0.45023	0.718238	-3.62853	0.291455	0.700234	-0.46714	0.946048	-3.0326	6.223083	1.0
1/	71 975	n 139119	0 8/655/	-0 38109	0 818357	-/ 51596	0 185529	0 77956/	-0 //5//7	0 726591	-2 561/18	0 306601	0 689569	-0 /6679	0 975621	-2 97072	6 272/76	1.(

Figure 4 – Example of a typical measurement Excel file. For details, see Table II.



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Table II – Description of the column header abbreviations in a typical Excel file

Column	Header	Description			
Α	f	frequency (Hz)			
В	nsac_hw	normal incidence sound absorption on hard wall			
С	Re(R_hw)	real part of reflection coefficient on hard wall			
D	Im(R_hw)	imaginary part of reflection coefficient on hard wall			
E	Re(Zs_hw/Z0)	real part of normalized surface impedance on hard wall			
F	Im(Zs_hw/Z0)	imaginary part of normalized surface impedance on hard wall			
G	nsac_cav1	normal incidence sound absorption on the first air cavity			
Н	Re(R_cav1)	real part of reflection coefficient on the first air cavity			
1	Im(R_cav1)	imaginary part of reflection coefficient on the first air cavity			
J	Re(Zs cav1/Z0)	real part of normalized surface impedance on the first air cavity			
Κ	Im(Zs_cav1/Z0)	imaginary part of normalized surface impedance on the first air cavity			
L	nsac cav2	normal incidence sound absorption on the second air cavity			
М	Re(R cav2)	real part of reflection coefficient on the second air cavity			
Ν	Im(R_cav2)	imaginary part of reflection coefficient on the second air cavity			
0	Re(Zs_cav2/Z0)	real part of normalized surface impedance on the second air cavity			
Р	Im(Zs_cav2/Z0)	imaginary part of normalized surface impedance on the second air cavity			
Q	Nstl	normal incidence sound transmission loss			
R	Re(T11) *	real part of coefficient 11 of the four-pole transfer matrix (with i, j = 1, 2, 3, 4)			
S	Im(T11) *	imaginary part of coefficient 11 of the four-pole transfer matrix (with i, j = 1, 2, 3, 4)			
Т	Re(T12) *	real part of coefficient 12 of the four-pole transfer matrix (with i, $j = 1, 2, 3, 4$)			
U	Im(T12) *	imaginary part of coefficient 12 of the four-pole transfer matrix (with i, $j = 1, 2, 3, 4$)			
V	Re(T21) *	real part of coefficient 21 of the four-pole transfer matrix (with i ,j = 1, 2, 3, 4)			
W	Im(T21) *	imaginary part of coefficient 21 of the four-pole transfer matrix (with i, j = 1, 2, 3, 4)			
Х	Re(T22) *	real part of coefficient 22 of the four-pole transfer matrix (with i , j = 1, 2, 3, 4)			
Y	Im(T22) *	imaginary part of coefficient 22 of the four-pole transfer matrix (with i, j = 1, 2, 3, 4)			

^{*} For more details on transfer matrix see ASTM E2611 [7.b] and refs. 8.b and 7.c



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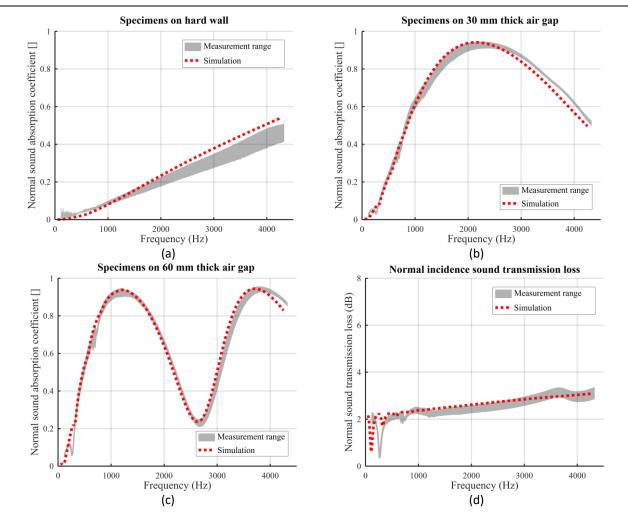


Figure 5 – Normal incidence sound absorption coefficient on hard wall backing (a), on 30-mm thick air layer (b), on 60-mm air layer (c) and sound transmission loss (d) of three specimens tested in medium 44.44-mm diameter tube. Red lines are simulations with JCA-Biot model on cylindrical specimens using characterized material properties and axisymmetric finite element method. Grey areas correspond to the measurements envelopes.

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REFERENCES AND LINKS

- 1. Description of the characterized material properties: <u>http://www.mecanum.com/en/services/material-</u> <u>characterisation/</u>.
- 2. Description of characterization equipment: <u>http://www.mecanum.com/en/products/</u>.
- 3. Porosity and density measurement method:
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 - b. Direct method of ISO 9053, Acoustics Materials for acoustical applications Determination of airflow resistivity.
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 - ISO 18437-5. Mechanical vibration and shock -- Characterization of the dynamic mechanical properties of visco-elastic materials -- Part 5: Poisson ratio based on comparison between measurements and finite element analysis
- 6. Foam-X technology:
 - a. Software: http://www.mecanum.com/software-acoustic-characterization-FoamX.html
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- f. K. Verdiere, R. Panneton, N. Atalla, S. Elkoun, "Inverse Poroelastic Characterization of Open-cell Porous Materials using an Impedance Tube," SAE 2017 Noise and Vibration Conference and Exhibition, June 12-15, Grand Rapids, Michigan, USA (2017).
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 - ASTM E2611: Standard Test Method for Measurement of Normal Incidence Sound Transmission of Acoustical Materials Based on the Transfer Matrix Method (American Society for Testing and Materials, New York, 2009).
 - c. Y. Salissous, R. Panneton and O. Doutres, "Complement to standard method for measuring normal incidence sound transmission loss with three microphones" J. Acoust. Soc. Am. 131, EL216-EL222 (2012). <u>PDF Link</u>.
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 - a. R. Panneton, "Comments on the limp frame equivalent fluid model for porous media" J. Acoust. Soc. Am. 122, EL217-EL222 (2007). <u>PDF Link</u>.
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